

Date: Thursday, 7/19/2007 2:27:42 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SET SCREW
Job Number	: 33667		
Estimate Number	: 11695		
P.O. Number	: <i>NIA</i>	Part Number	: D2712
This Issue	: 7/19/2007	Drawing Number	: D2712 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: <i>NIA</i>	Drawing Revision	: B
Previous Run	: 33218	Material	: <i>NIA</i>
		Due Date	: 7/26/2007
Written By	: <i>[Signature]</i>	Qty:	250
Checked & Approved By	: <i>[Signature]</i>	Um:	Each
Comment	: Est: 05.09.13 Reformat KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PG	PURCHASING
-----	----	------------



Comment: PURCHASING

Issue P/O: *4220*

For Hex Head Set Screw

P/N: 92311A599 as per Dwg D2712

Thread: 5/16-24UNF Length: 5/8" long SS

Possible Supplier: McMaster

Material release note is required

2.0	92311A599	SET SCREW
-----	-----------	-----------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 250.0000 Each(s)
 SET SCREW

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material release note is attached

4.0	QC6	DIMENSIONAL CHECK
-----	-----	-------------------



Comment: DIMENSIONAL CHECK

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *5746*

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: D Date: 07/07/26
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 7/19/2007 2:27:42 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SET SCREW

Job Number: 33667

Part Number: D2712

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



250

Comment: FINAL INSPECTION/W/O RELEASE

250 08/19/26

Job Completion



W 08.08.26

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

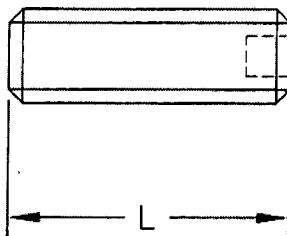
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN DS	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D2712	REV. B SHEET 1 OF 1
DATE 05.05.04		TITLE SET SCREW	SCALE NTS
A	97.11.03	NEW ISSUE	
B	05.05.04	MATERIAL NOW SS ONLY	

RELEASED
05-09-06



D2712 SET SCREW

- 1) TYPE: HEX SOCKET HEAD SET SCREW
- 2) THREAD: 5/16"-24 (UNF)
- 3) LENGTH: L= 5/8" TO 3/4"
- 4) MATERIAL: STAINLESS STEEL

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 33667

Copyright © 1997 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

14 DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKSBURY
MAIN FINISHED GOODS LOCATION

ON K6A 1

**YOUR PURCHASE
ORDER NUMBER**

P000004220

Today's Date: 7/20/07

McMASTER-CARR

200 AURORA INDUSTRIAL PKWY
AURORA OH 44202

IF THERE ARE ANY QUESTIONS ABOUT THIS
SHIPMENT CONTACT OUR SALES DEPARTMENT
(330) 995-5500

PAGE 1
PAGE 1
1 OF 2
MCM NUMB
6776030-01

Warehouse Location	McMaster Carr Part Number	Fill Quantity	Item Description	Your Line	Your Order	This Shipment
1-102-11	41-03 92311 A599	5 PK	TYPE 18-8 SS CUP POINT SOCKET SET SCREW 5/16"-24 THREAD, 5/8" LENGTH PKG= 50 EA/PK 2 Unit Price: 10.98 PK Extended Amount: 54.90	4	5 PK	5
1-299	90261 A161	1 EA	HELICAL INSERT INSTALLATION TOOL 10-32 INTERNAL THREAD, STYLE A Unit Price: 70.48 EA Extended Amount: 70.48	3	1 EA	1
1-299	90261 A102	1 EA	HELICAL INSERT INSTALLATION TOOL 4-48 INTERNAL THREAD, STYLE A Unit Price: 76.78 EA Extended Amount: 76.78	2	1 EA	1
1-326	7510 A653	10 PK	PLASTIC SYRINGE WITH LUER LOCK CONNECTION, .34 OZ CAPACITY PKG= 10 EA/PK 3 Unit Price: 8.93 PK Extended Amount: 89.30 Order Charges Merchandise Amount: 291.46 Total: \$291.46	1	10 PK	10
						862

WEIGHT

5

4

6776030-01 4

DART AEROSPACE LTD
03
03

CYCLE

SPUR

SHELF

014

11

107

PRT545

7/20/07 09:19

862

00010

McMASTER-CARR
WAREHOUSE INSTRUCTIONS
MUST SHIP TODAY
FedEx Air Bill Recip
INVOICE WITH SHIPMENT

PURCHASE ORDER
P000004220

AIR CAN INV CCP